

WHAT IS CLAIMED IS:

1. A method for producing a porous sintered body of a calcium phosphate-based ceramic having a porosity of 80 % or more, wherein said method comprises the steps of: (1) preparing a slurry comprising a calcium phosphate-based ceramic powder, a water-soluble high molecular compound and a nonionic surface active agent; (2) stirring said slurry vigorously to froth said slurry; (3) solidifying the frothed slurry into a gel; and (4) drying and sintering said gel.

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10 2. The method for producing a porous sintered body according to claim 1, wherein said calcium phosphate-based ceramic powder is a secondary particle having an average particle diameter of 0.5 to 80  $\mu\text{m}$  prepared from a primary particle having an average particle diameter of 100 nm or less.

15 3. The method for producing a porous sintered body according to claim 1, wherein said water-soluble high molecular compound is a cellulose derivative.

4. The method for producing a porous sintered body according to claim 1, wherein said nonionic surface active agent is a fatty acid alkanolamide surface active agent.

20 5. The method for producing a porous sintered body according to claim 1, wherein 1 to 10 part by weight of said water-soluble high molecular compound and 1 to 10 part by weight of said nonionic surface active agent are used with 100 parts by weight of said calcium phosphate-based ceramic powder.

25 6. The method for producing a porous sintered body according to claim 1, wherein a weight ratio of the total of said calcium phosphate-based ceramic powder, said water-soluble high molecular compound and said nonionic surface active agent is 20 to 50 weight % based on 100 weight % of said slurry.

7. The method for producing a porous sintered body according to claim 1, wherein said slurry is stirred under a stirring condition of 50 W/L or more to froth said slurry.

8. The method for producing a porous sintered body according to claim 1, wherein said slurry is stirred at 5 to 20 °C to froth said slurry.

9. The method for producing a porous sintered body according to claim 1, wherein said nonionic surface active agent is free of a metal ion and a sulfate group.  
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10. The method for producing a porous sintered body according to claim 1, wherein said slurry is stirred while passing a gas through said slurry to froth said slurry.

11. The method for producing a porous sintered body according to  
10 claim 1, wherein said calcium phosphate-based ceramic is hydroxyapatite.